WWW.SAINA.COM

中国·赛纳集团
CHINA SAINA GROUP
SINCE 1979

赛 纳
安 全 鞋



中国·赛纳集团
CHINA SAINA GROUP

诚邀全国各省市代理商加盟
咨/询/热/线 0577-65138558

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赛纳 · 安全伴行每一步　CHINA SAINA GROUP

中国安全鞋的领军企业

CHINA SAINA GROUP



COMPANY PROFILE

since 1979

COMPANY PROFILE
公司简介

中国·赛纳集团始创于 1979 年，经过 40 多年发展，集团确立了以安全鞋产品为主，进出口贸易、机械制造、产业投资等多元并进的“一专多元”发展战略，实行跨行业、跨区域发展。

赛纳集团旗下拥有赛纳集团有限公司（国家高新技术企业）、瑞安市安赛鞋业有限公司、赛纳（苏州）安防用品有限公司（国家高新技术企业）、赛纳（瑞安）机械工程有限公司、赛纳（瑞安）进出口贸易有限公司等全资或控股子公司。

赛纳安全鞋系列产品，以齐全的安全保护功能、优良的产品质量、领先的创新科技，远销欧洲、美洲、澳洲、非洲、中东等全球 30 多个国家和地区，国内客户遍布全国各省、市、自治区，为矿山、石油、炼化、钢铁、电力、消防、建筑、汽车等各行业人员提供专业的足部安全防护。1998 年，赛纳生产的安全鞋系列产品全面通过了国际鞋技质量机构检测，取得“CE”产品质量证书。赛纳是欧盟全球性鞋类认证机构“SATRA”组织的成员企业。2010 年，公司“SAINASI”商标被国家工商行政管理总局认定为“中国驰名商标”（行政认定）。

赛纳集团坚持“赛纳——创安全鞋世界名牌”的战略目标，不断提高产品的科技含量，打造自主品牌，争创世界名牌。

赛纳集团拥有国际一流水平的制鞋工艺和装备，安全鞋年生产能力超 1000 万双，系列产品有电绝缘、防静电、防砸、防刺穿、防水、耐酸碱等全系列足部防护功能，400 多种型体，是国内安全鞋研发、生产的领军企业。

赛纳，愿真诚与国内外朋友进行多形式、多层次的合作，共创更加璀璨的明天。

one 一专多元
specialization and diversity

安全鞋产品
Safety Shoes

进出口贸易
Import And Export Trade

机械制造
Machinery Manufacturing

Saina Group was founded in 1979 and is a leading group enterprise and one of the leading companies in the development and production of safety shoes in China. The group has established three production bases, namely Saina Group Co., Ltd., Ruian Ansai Shoes Co.,Ltd.,and Saina (Suzhou) Co., Ltd., with an annual production capacity of over 10 million pairs of safety shoes.

The Saina safety shoe series features a full range of foot protection functions such as anti-impact, puncture resistance, waterproof, anti-static, electrical insulation, and acid and alkali resistance. The products are sold worldwide to over 50 countries and regions, providing professional foot protection for personnel in industries such as mining, petroleum, steel, electricity, firefighting, construction, and chemical engineering.

The group possesses first-class international automated shoe-making technology and equipment. It adheres to the strategic goal of "Saina - Creating a World-renowned Brand in Safety Shoes" and is committed to promoting the application of modern green and recyclable materials such as bio-based, degradable, and water-based (solvent-free) materials. It vigorously promotes green, low-carbon, and clean production. The products are oriented towards the high-end value chain with qualities of high quality, differentiation, lightness, and environmental friendliness. The group strives to become a first-class international manufacturer of safety protection products.

Founded in 1979, China Saina Group has developed over more than 40 years with a strategic development of "one main and multiple diversifications," focusing on safety shoes as the main product, while also engaging in import and export trade, mechanical manufacturing, and industrial investment. The group has implemented a cross-industry and cross-regional development strategy.

Saina Group owns subsidiaries such as Saina Group Co., Ltd. (a national high-tech enterprise), Rui'an An Sai Shoe Co., Ltd., Saina (Suzhou) Safety Protection Products Co., Ltd. (a national high-tech enterprise), Saina (Rui'an) Mechanical Engineering Co., Ltd., and Saina (Rui'an) Import and Export Trade Co., Ltd., either wholly-owned or holding controlling stakes.

Saina's safety shoe series, with a full range of safety protection functions, excellent product quality, and leading innovative technology, are exported to more than 30 countries and regions around the world, including Europe, the Americas, Oceania, Africa, and the Middle East. Domestically, the customer base covers all provinces, cities, and autonomous regions in China, providing professional foot protection for personnel in industries such as mining, oil, petrochemicals, steel, electricity, firefighting, construction, and automotive. In 1998, Saina's safety shoe series passed the inspection of international shoe quality institutions and obtained the "CE" product quality certificate. Saina is a member enterprise of the global shoe certification organization "SATRA" of the European Union. In 2010, the company's "SAINASI" trademark was recognized as a "China Famous Trademark" by the State Administration for Industry and Commerce (administrative recognition).

Saina Group adheres to the strategic goal of "Saina - Creating a World-Famous Brand of Safety Shoes," continuously improving the technological content of its products, building its own brand, and striving to become a world-renowned brand.

Saina Group possesses world-class shoe-making craftsmanship and equipment, with an annual production capacity of over 10 million pairs of safety shoes. The product series includes a full range of foot protection functions such as electrical insulation, anti-static, anti-impact, puncture-resistant, waterproof, and acid and alkali resistance, with more than 400 types and models, making it a leading enterprise in the research and development and production of safety shoes in China.

Saina is willing to sincerely cooperate with friends from home and abroad in various forms and at multiple levels to create a more brilliant future together.





SAINA 研发中心
R&D CENTER

赛纳集团从 2009 年开始实现了安全鞋设计、开发、量产的全过程的数字化链接，使研发设计、开发输出的准确性和时效性得到了极大的改善。2023 年，导入 AI 辅助设计，使我们的设计研发能力始终处于前沿高端水平。

Saina Group has achieved digital integration of the entire process of safety shoe design, development, and mass production since 2009, which has greatly improved the accuracy and timeliness of R&D design and development output. In 2023, the introduction of AI-assisted design has kept our design and R&D capabilities at the forefront of high-end levels.

设计 Design

研发 research and develop

量产 Mass production



A

设计师草图

包括鞋样设计 底台设计 附件设计

Designers'sketches

Including footwear design, sole design and attachment design.



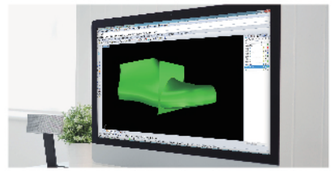
B

配色效果图

根据设计师的设计理念对草图进行效果图设计，确认，修改。由设计室设计师完成。

Color Match Renderings

Rendering design, confirmation and modification by designers in the studio based on sketches which are made according to designers' concept.



C

鞋楦设计

根据设计师的设计理念进行配套鞋楦的设计，确认，修改。

Shoe-last Design

Shoe-last design , confirmation and modification according to designers 'concept.



D

2D、3D 设计

根据设计师的设计理念进行底台图纸的设计，确认，修改。

2D 3D Sole Design

Design, confirmation and modification of 2D sole drawings according to designers' concept.



E

模具开发

对确认后的底台模具进行编程设计。

Sole Programming Design

ProgramAming design for confirmed sole moulds.



F

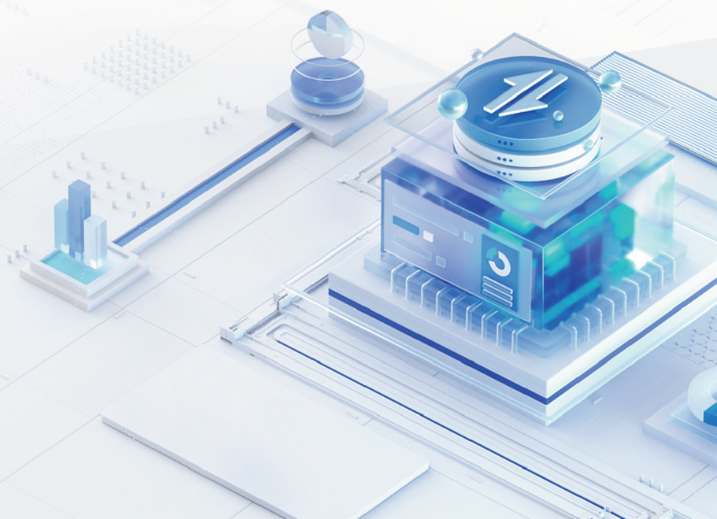
全自动加工

确认后的底台编程输出进行全自动加工输出。

Automatic Sole Processing

Automatic processing output for confirmed sole programming output.

DESIGN
And Development Process
设计开发流程



DESMA

连帮注射机

从德国引进先进的DESMA制鞋设备

1000+万

年生产能力超 1000 万双

Its annual productivity reaches 8 million pairs of shoes

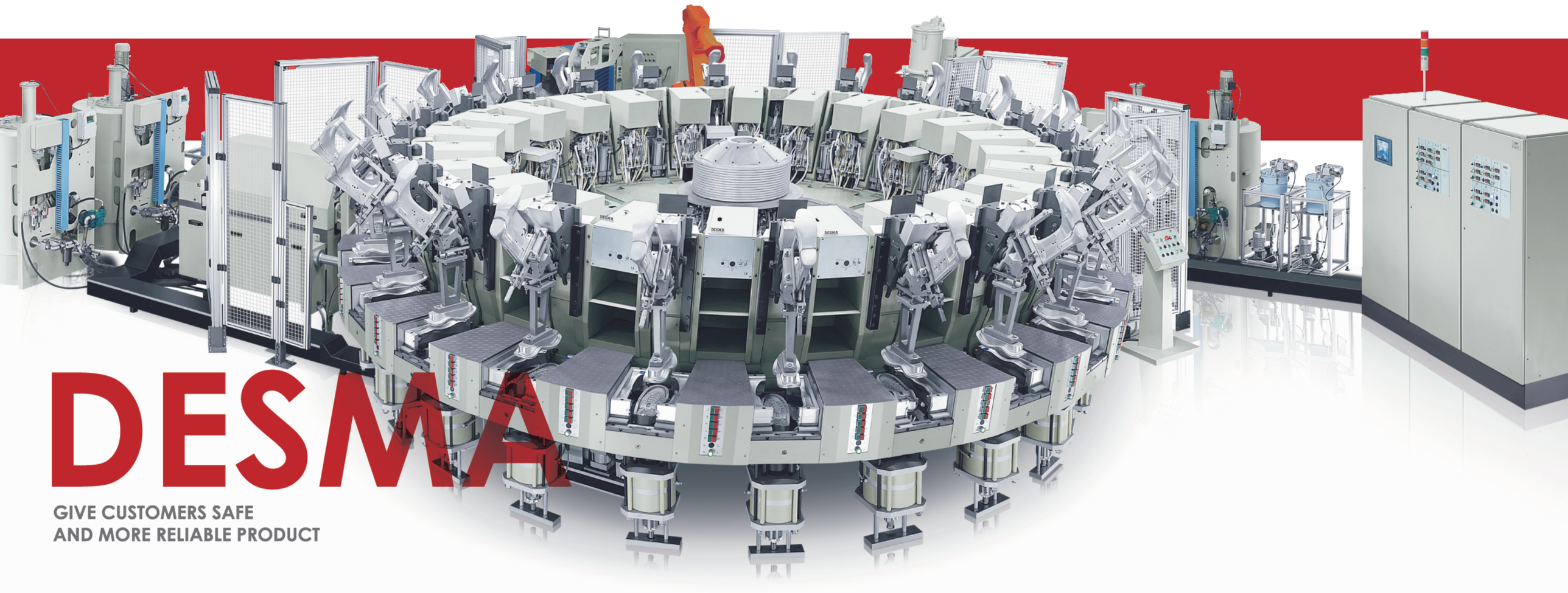
400+

产品有 400 多种型体

covering more than 400 types

赛纳有 40 多年制鞋生产经验，1997 年开始专业生产安全鞋，是中国安全鞋研发、生产的领军企业。赛纳引进国际一流水平的 DESMA 连帮注射机、智能裁切机、智能定位机及电脑花样机等高端、智能设备，并自主研发智能柔性生产线，年生产能力超 1000 万双，系列产品有电绝缘、防静电、防砸、防刺穿、防水、耐酸碱等全系列安全防护功能，400 多种型体。为满足用户对安全鞋安全、舒适、时尚的要求，公司不断开发设计休闲式、运动式等各种新款安全鞋。

With over 40 years of shoe-making experience, Saina has been specializing in the production of safety shoes since 1997 and is a leading enterprise in the research and development and production of safety shoes in China. Saina has introduced world-class DESMA last-injection machines, intelligent cutting machines, intelligent positioning machines, and computerized pattern machines, etc., high-end and intelligent equipment, and has independently developed an intelligent flexible production line with an annual production capacity of over 10 million pairs. The product series includes a full range of safety protection functions such as electrical insulation, anti-static, anti-impact, puncture-resistant, waterproof, and acid and alkali resistance, with more than 400 types and models. To meet users' requirements for safety, comfort, and fashion of safety shoes, the company continuously develops and designs various new styles of safety shoes such as casual and sports.

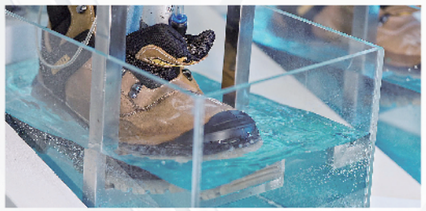


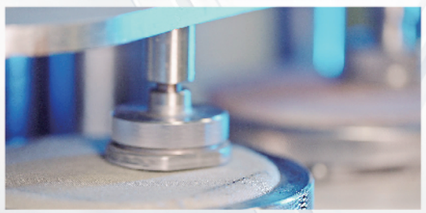
DESMA

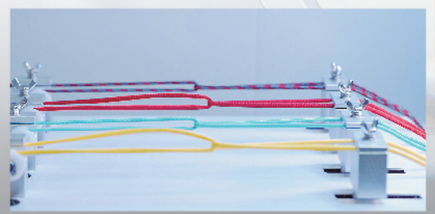
GIVE CUSTOMERS SAFE
AND MORE RELIABLE PRODUCT

SATRA

Certified Laboratory
SATRA认证实验室

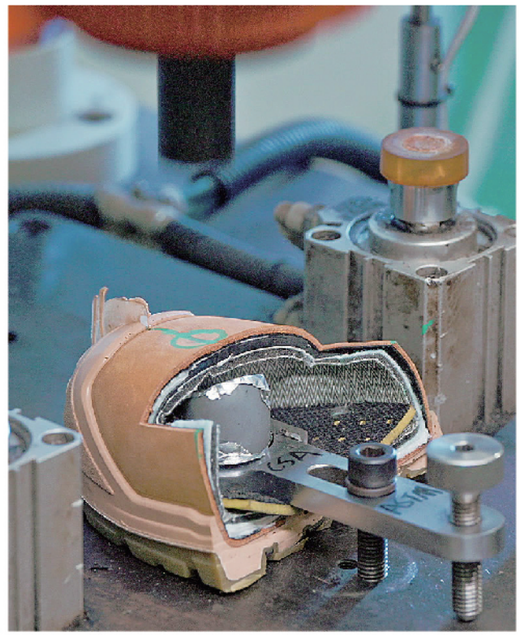






赛纳集团有限公司检测室依据 CNAS-CL01：2006《检测和校准实验室能力认可准则》(ISO/IEC 17025:2005) 配置检测仪器，检测人员经 ITS (天祥集团) 专业培训，建立检测室质量管理体系进行规范运行。室主任现为全国个体防护装备标准化技术委员会手足部防护装备分技术委员会委员，参与过《个体防护装备 鞋的测试方法》、《个体防护装备 安全鞋》、《个体防护装备 防护鞋》、《个体防护装备 职业鞋》等国家标准的起草、修订与审查。检测室拥有先进、完备的专业检测仪器，主要设备有电脑伺服系统拉力机、立式低温耐折试验机、耐水解恒温恒湿试验机、耐电压试验机、防静电分散仪、安全鞋冲击试验机、安全鞋耐压缩试验机等 30 多台，检测范围覆盖了安全鞋类及其原辅料材料主要检测项目的国内及国际标准，检测技术能力已达到国内同行业领先水平。

The test room of Saina Group Co., Ltd. is equipped with test devices according to CNAL/AC01: 2005 Accreditation Criteria for Testing and Calibration Laboratories (ISO/IEC17025 : 2005). All test employees have received professional training by ITS and a quality management system for the test room has been set up for standard operation. The director of the test room, as a member of Handwear and Footwear Standardization Working Team under the National Personal Protection Equipment Technical Committee for Standardization, participated in drafting, revision and review of some national standards such as Personal Protection Equipment—Safety Shoes, Personal Protection Equipment—Protection Shoes, Personal Protection Equipment—Occupational Footwear and Personal Protection Equipment—Shoes Test Methods. There are advanced and comprehensive professional test devices in the test room, including more than 30 sets of machinery such as computer servo tensile tester, vertical type freezing tester, hydrolysis tester (constant temperature and humidity), withstand voltage tester, antistatic dispersion tester, impact tester and compression resistant tester. The testing range covers national and international standards for safety shoes as well as its raw and auxiliary materials. The test room is leading in terms of its excellent test technique and capabilities in this industry domestically.







认证机构合作方
Certification Agency Partner

SATRA TECHNOLOGY

CSA Group

SGS

bsi.

Intertek

BSCI Business Social Compliance Initiative

材料合作方
Material Partner

GORE

vibram

boa Boa Closure System

MICHELIN

poronXrd extreme impact protection

3M Thinsulate INSULATION

CERTIFICATE OF SAINA

企业证书







SAINA GLOBALIZATION

全球版图

Products are exported to more than 50 countries and regions

产品远销50多个国家和地区



赛纳安全鞋系列产品，以齐全的安全保护功能、优良的产品质量、领先的创新科技，远销欧洲、美洲、澳洲、非洲、中东等全球 50 多个国家和地区，国内客户遍布全国各省、市、自治区，为矿山、石油、炼化、钢铁、电力、消防、建筑、汽车等各行业人员提供专业的足部安全防护。

Saina safety shoe series, with a full range of safety protection functions, excellent product quality, and leading innovative technology, are exported to more than 50 countries and regions around the world, including Europe, the Americas, Oceania, Africa, and the Middle East. Domestically, the customer base covers all provinces, cities, and autonomous regions in China, providing professional foot protection for personnel in industries such as mining, oil, petrochemicals, steel, electricity, firefighting, construction, and automotive.

50+

出口 50 多个国家地区
exported to more
than 50 countries and regions.

适用多种行业多种场景
Applicable to a variety of
industries and scenarios



PRODUCT PERFORMANCE

产品性能

军工品质
Safety Shoes

BOA 鞋带系统
Safety Shoes

抓地防滑
Import And Export Trade

轻盈吸震
Machinery Manufacturing



双色 EVA/ 减震 *2、耐磨大底

Two-color EVA/shock absorption*2, wear-resis-

tant outsole



全方位防油，防滑，低噪音鞋底，独特且科学的设计纹理，多重面对挖掘槽齿抓地龙牙足弓支撑，倒齿形防滑

All-round oil-proof, non-slip, low-noise sole, unique and scientific design texture, multiple faces;

Digging groove tooth gripping dragon tooth arch support, inverted tooth shape non-slip



超轻以及优越的舒适度，防震，透气以及抗菌功能，长效弹性、极度耐用、抗菌除臭、吸湿排汗、易清洁

Ultra light and superior comfort,Shockproof, breathable and antibacterial function

Long-lasting elasticity, extremely durable, antibacte-

rial and deodorant, moisture wicking, easy to clean



采用达到国际标准玻璃纤维材质，重量轻盈，仅普通包头的一半，在具有环保，重量轻，性能稳定，隔热性优，耐寒性强，电绝缘，阻燃，容易粘合的特性下，保持双脚在各种行动状态下轻松舒适！

Using glass fiber material up to international standards, light weight, only half of the ordinary toe cap, under the environmental protection, light weight, stable performance, excellent heat insulation, strong cold resistance, electrical insulation, flame retardant, easy to bond characteristics, maintain The feet are relaxed and comfortable in various states of action!



1. 穿脱只需 2 步
2. 与鞋带自动松开说“拜拜”

1. Just 2 steps to put on and take off
2. Say "bye bye" to the shoelaces automatically loosen



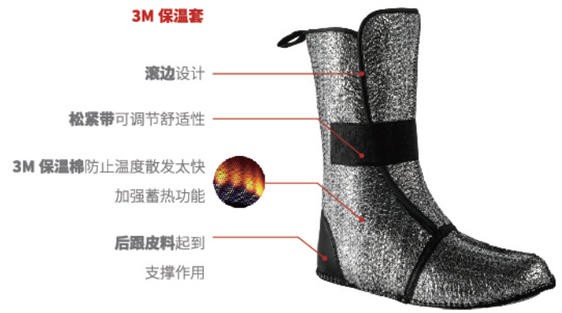
环保材料，电绝缘，材质柔软，穿着舒适，耐寒性能极好（-40℃-150℃），230℃高温下不会收缩或变形！

Environmental protection material, electrical insulation, soft material, comfortable to wear, excellent cold resistance (-40°C -150°C), no shrinkage or deformation at 230°C high temperature!



DETAIL DISPLAY

产品特点



鞋底厚度 50mm，轻松应对严寒天气，抗寒零下 40°C
The thickness of the sole is 50mm, which can easily cope with severe cold weather, with a cold resistance of minus 40°C.

轻质避震 PU+ 耐磨橡胶大底、防水鞋面材质 + 专业防水袜套 、3M 保温棉保温更持久
Lightweight shock absorber PU + wear-resistant rubber outsole, waterproof upper material + professional waterproof socks, 3M thermal insulation cotton for longer insulation.

防滑性能：多功能牵引支架，360 度支持各项行动自我清洁设计，更安全 PU 中底，减重，防震冲击舒适，齿形橡胶颗粒符合抓地支撑系统，更强，更坚固耐用
Anti-slip performance: multi-functional traction bracket, 360-degree support for various actions, self-cleaning design, safer PU midsole, weight reduction, shock-proof and comfortable, tooth-shaped rubber particles conform to the grip support system, stronger and more durable.



快速系带系统

THE BOA® CLOSURE SYSTEM

高科技配置，颠覆传统绑带模式
无论冬天还是夏天，无论你做什么，BOA 都可以提高你的鞋的整体性能
Whether in winter or summer, no matter what you do BOA can improve the overall performance of your shoes.

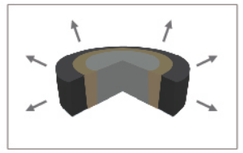
Dialed In For Life GUARANTEE

BOA 科技公司对其出售的产品像盘钮和系带提供终身保修服务
Boa® Technology Introduces Dialed In for Life™ Guarantee

VIBRAM

VIBARM 极致摩擦性能
专为提升光滑表面摩擦性能而设计

VIBRAM® Multicontrol Tech



布料与橡胶齿纹共同模制成型的独特技术，提高湿滑表面以及冰面的摩擦性能。

Unique technology molded by rubber with fabric, improve the friction performance of wet surface and ice.

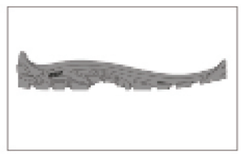
VIBRAM® SUPERWORK 耐油 防静电



高纹深设计，增强在不平稳路面的抓地力，排油污槽，提升摩擦性能与安全性能。

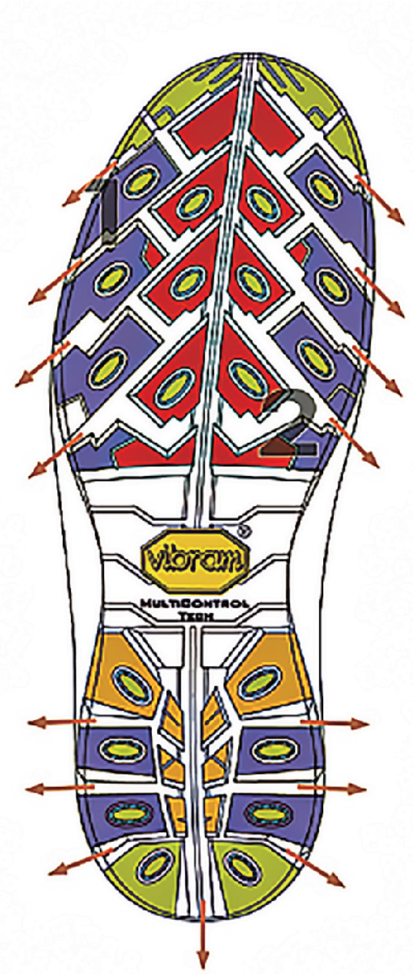
High grain design, enhance the instability in the grip of the pavement, oil tank, improve the friction performance and safety performance.

VIBRAM® HIGH WALL IN THE BOTTOM 高边墙中底



高边墙中底使得保护足部，超高抗撕裂强度，增加安全性。

High wall in the bottom to make the foot protection, high tensile strength and increase safety.



摩擦力 Friction　缓冲 Buffer　抓地力 Traction

制动 Braking　平稳 Stable　自动清洁 Automatic clean

PRODUCT DISPLAY

产品展示

防砸 IMPACT RESISTANCE
防刺穿 PENETRATION RESISTANCE
防静电 ANTI-STATIC
绝缘 ELECTRICITY INSULATION
防滑 SLIP RESISTANCE
耐高温 HRO
耐油 OIL RESISTANCE
防水 WATER PROOF



601-1B

尺/码 Size
36-47

工/艺 technology
冷粘



601-3A

尺/码 Size
36-47

工/艺 technology
冷粘



602-1C

尺码 Size 36 - 47 | 工艺 technology 冷粘



602-2A

尺码 Size 36 - 47 | 工艺 technology 冷粘



604-1A

尺码 Size 36 - 47 | 工艺 technology 冷粘



3210404

尺码 Size 36 - 47 | 工艺 technology 冷粘

PRODUCT DISPLAY

产品展示

防砸 IMPACT RESISTANCE
防刺穿 PENETRATION RESISTANCE
防静电 ANTI-STATIC
绝缘 ELECTRICITY INSULATION
防滑 SLIP RESISTANCE
耐高温 HRO
耐油 OIL RESISTANCE
防水 WATER PROOF



3240306F

尺/码 Size
36-47

工/艺 technology
冷粘



3240311A

尺/码 Size
36-47

工/艺 technology
冷粘



3240311B 尺码 Size 36 - 47 | 工艺 technology 冷粘



3240311C 尺码 Size 36 - 47 | 工艺 technology 冷粘



AS23317C 尺码 Size 36 - 47 | 工艺 technology 冷粘



AS23130B 尺码 Size 36 - 47 | 工艺 technology 冷粘

PRODUCT DISPLAY

产品展示

防砸 IMPACT RESISTANCE
防刺穿 PENETRATION RESISTANCE
防静电 ANTI-STATIC
绝缘 ELECTRICITY INSULATION
防滑 SLIP RESISTANCE
耐高温 HRO
耐油 OIL RESISTANCE
防水 WATER PROOF



AS23210A

尺/码 Size
36-47

工/艺 technology
冷粘



AS23301A

尺/码 Size
36-47

工/艺 technology
冷粘



AS23303D 尺码 Size 36 - 47 | 工艺 technology 冷粘



AS23305B 尺码 Size 36 - 47 | 工艺 technology 冷粘



AS22405 尺码 Size 36 - 47 | 工艺 technology 冷粘



AS23319B 尺码 Size 36 - 47 | 工艺 technology 冷粘

PRODUCT DISPLAY

产品展示



防砸 IMPACT RESISTANCE
防刺穿 PENETRATION RESISTANCE
防静电 ANTI-STATIC
绝缘 ELECTRICITY INSULATION
防滑 SLIP RESISTANCE
耐高温 HRO
耐油 OIL RESISTANCE
防水 WATER PROOF

AS23425A

尺/码 Size
36-47

工/艺 technology
冷粘



AS23427A

尺/码 Size
36-47

工/艺 technology
冷粘



AS24107 尺码 Size 36 - 47 | 工艺 technology 冷粘



AS23412 尺码 Size 36 - 47 | 工艺 technology 冷粘



AS24103A 尺码 Size 36 - 47 | 工艺 technology 冷粘



AS23321A 尺码 Size 36 - 47 | 工艺 technology 冷粘

PRODUCT DISPLAY

产品展示

防砸 IMPACT RESISTANCE
防刺穿 PENETRATION RESISTANCE
防静电 ANTI-STATIC
绝缘 ELECTRICITY INSULATION
防滑 SLIP RESISTANCE
耐高温 HRO
耐油 OIL RESISTANCE
防水 WATER PROOF



3200602

尺/码 Size
36-47

工/艺 technology
注塑



2200602

尺/码 Size
36-47

工/艺 technology
注塑



3240303A 尺码 Size 36 - 47 | 工艺 technology 注塑



3240303B 尺码 Size 36 - 47 | 工艺 technology 注塑



99623 尺码 Size 36 - 47 | 工艺 technology 注塑



2190102-3A 尺码 Size 36 - 47 | 工艺 technology 注塑

PRODUCT DISPLAY

产品展示

防砸 IMPACT RESISTANCE
防刺穿 PENETRATION RESISTANCE
防静电 ANTI-STATIC
绝缘 ELECTRICITY INSULATION
防滑 SLIP RESISTANCE
耐高温 HRO
耐油 OIL RESISTANCE
防水 WATER PROOF



3240308B

尺/码 Size
36-47

工/艺 technology
注塑



3240309B

尺/码 Size
36-47

工/艺 technology
注塑



3240307A 尺码 Size 36 - 47 | 工艺 technology 注塑



3240307B 尺码 Size 36 - 47 | 工艺 technology 注塑



3240305A 尺码 Size 36 - 47 | 工艺 technology 注塑



3240305B 尺码 Size 36 - 47 | 工艺 technology 注塑

PRODUCT DISPLAY

产品展示

防砸 IMPACT RESISTANCE
防刺穿 PENETRATION RESISTANCE
防静电 ANTI-STATIC
绝缘 ELECTRICITY INSULATION
防滑 SLIP RESISTANCE
耐高温 HRO
耐油 OIL RESISTANCE
防水 WATER PROOF



GL0516

尺/码 Size
36-47

工/艺 technology
注塑



GL0551A

尺/码 Size
36-47

工/艺 technology
注塑



GL1105

尺码 Size 36 - 47 | 工艺 technology 注塑



ZF04

尺码 Size 36 - 47 | 工艺 technology 注塑



SN20230

尺码 Size 36 - 47 | 工艺 technology 注塑



GL9951

尺码 Size 36 - 47 | 工艺 technology 注塑

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